

**Iowa Department of Natural Resources  
Title V Operating Permit**

**Name of Permitted Facility:** IAC Iowa City, LLC  
**Facility Location:** 2500 Highway 6 East  
Iowa City, IA 52240  
**Air Quality Operating Permit Number:** 01-TV-019R1  
**Expiration Date:** 12/18/2012  
**Permit Renewal Application Deadline:** 6/18/2012

**EIQ Number:** 92-5623  
**Facility File Number:** 52-01-003

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**Responsible Official**

**Name:** Brian Pedrick  
**Title:** Plant Manager  
**Mailing Address:** 2500 Highway 6 East Iowa City, IA 52240  
**Phone #:** (319) 338-9281

**Permit Contact Person for the Facility**

**Name:** John Dorsam  
**Title:** Environmental Coordinator  
**Mailing Address:** 2500 Highway 6 East Iowa City, IA 52240  
**Phone #:** (319) 688-6384

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This permit is issued in accordance with 567 Iowa Administrative Code Chapter 22, and is issued subject to the terms and conditions contained in this permit.

**For the Director of the Department of Natural Resources**

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Douglas A Campbell, Supervisor of Air Operating Permits Section

Date

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## Abbreviations

acfm.....	actual cubic feet per minute
CFR.....	Code of Federal Regulation
CE .....	control equipment
CEM.....	continuous emission monitor
°F .....	degrees Fahrenheit
EIQ.....	emissions inventory questionnaire
EP.....	emission point
EU .....	emission unit
gr./dscf .....	grains per dry standard cubic foot
IAC.....	Iowa Administrative Code
IDNR.....	Iowa Department of Natural Resources
MVAC.....	motor vehicle air conditioner
NAICS.....	North American Industry Classification System
NSPS .....	new source performance standard
ppmv .....	parts per million by volume
lb./hr.....	pounds per hour
lb./MMBtu .....	pounds per million British thermal units
SCC .....	Source Classification Codes
scfm.....	standard cubic feet per minute
SIC .....	Standard Industrial Classification
TPY.....	tons per year
USEPA.....	United States Environmental Protection Agency

### Pollutants

PM.....	particulate matter
PM <sub>10</sub> .....	particulate matter ten microns or less in diameter
SO <sub>2</sub> .....	sulfur dioxide
NO <sub>x</sub> .....	nitrogen oxides
VOC .....	volatile organic compound
CO .....	carbon monoxide
HAP.....	hazardous air pollutant

# I. Facility Description and Equipment List

Facility Name: IAC Iowa City, LLC

Permit Number: 01-TV-019R1

Facility Description: Padded Automotive Foam Products (Dashboards, Armrests, etc.)  
(Primary SIC: 3086; Secondary SIC: 3471, Plating & Polishing)

<b>Equipment List</b>			
<b>Emission Point Number</b>	<b>Emission Unit Number</b>	<b>Emission Unit Description</b>	<b>IDNR Construction Permit Number</b>
S003	BLR1	Boiler #1	04-A-1016
S004	BLR2	Boiler #2	04-A-1017
S005	BLR3	Boiler #3	04-A-1018
S011	M1R	McNeil Rotocast #1	04-A-1019
S012	M2R	McNeil Rotocast #2	04-A-1020
S013	M3R	McNeil Rotocast #3	04-A-1021
S016	MG	Maintenance Grinder	92-A-130
S017	MW	Maintenance Welder	92-A-129
S024	PB7-01	Paint Booth #7-1 Exhaust	89-A-110a-S5
S025	PB7-02	Paint Booth #7-2 Exhaust	89-A-110b-S5
S027	PB09	Paint Booth #9 Exhaust	93-A-306-S6
S029	PB11	Paint Booth #11 Exhaust	94-A-097-S6
S030	PB12	Paint Booth #12 Exhaust	84-A-107-S2
S033	PDO07-1	Oven Exhaust #7-1	98-A-116
S035	PDO09	Paint Dry Off Oven #09 (Internally Vented)	93-A-307-S5
S037	PDO11	Paint Dry-Off Oven #11 (Internally Vented)	94-A-098-S4
S038	PG	Plating Grinder; Silicones	92-A-128
S039	PM	Plating Mixer; Compounds	92-A-127
S040	PSE	Plate Stripper Exhaust; Exhaust	92-A-132-S4
S060	WH01	Wax Hood #1	04-A-1024-S1
S061	WH02	Wax Hood #2	04-A-1025-S1
S062	WH03A-03B	Wax Hood #3	04-A-1026-S1
S074	BFPD	Back Up Fire Diesel Pump	567 IAC 22.1(2)"r"
S075b	WH04	Wax Hood #4 (Wiping Only)	03-A-1065-S2
S083	PB17	Paint Booth #17	97-A-609-S7
S084	WH12, WB3	Wax Hood #12 Stack	97-A-610-S3
S085	FR1	Ferry Rotocast #1	97-A-611-S2
S087	PW6E	Parts Washer Exhaust #1	98-A-238

<b>Equipment List (continued)</b>			
S088	PW7E	Parts Washer Exhaust #2	98-A-239
S091	PDO17	Paint Dry Off Oven #17	98-A-240
S092	PDO18	Bake Oven #18	98-A-241
S093	PB18	Paint Booth #18	98-A-242-S3
S094	PB19	Paint Booth #19	98-A-243-S3
S095	TE3	Tunnel Exhaust #3	98-A-244
S096	TE4	Tunnel Exhaust #4	98-A-245
S097	KIT1	Neon2000 Kitchen	98-A-246
S098	CR1	Neon2000 Clean Room	98-A-247
S099	PB20	Paint Booth #20	98-A-378-S6
S101	FR3	Ferry Rotocast #3	98-A-380-S1
S104	PB21	Paint Booth #21	04-A-1027-S1
S106	PW9E	Parts Washer Exhaust #9 (Cell 10b)	567 IAC 22.1(2)"a"
S093, S094, S095, S096, S097, S098	AMU1	Air Make-up Unit #1	Vents Through Permitted Stack
S120	SC01	Solvent Cleaning Hood	03-A-1255-S3
S121	SC02	Solvent Cleaning Station #2	03-A-1256-S3
S122	PB25	Wax Booth #25 (MR) (A)	03-A-1257-S3
S123	PB26, PB27	Paint Booth #26 (P/U), Paint Booth #27 (IMC) (A)	03-A-1258-S3, 567 IAC 22.1(2)"a"
S125	SC03	Solvent Cleaning Hood #3	04-A-659-S2
S126	PB28	Paint Booth-Wax Booth #28 (MR) (B)	04-A-660-S2
S127	PB30	Paint Booth#30 (IMC) (B)	04-A-661-S3
S129	PB34, VF1, PDO21	Paint Booth #34, Vacuum Former #1- Service & Paint Dry-Off Oven #21-Service (Combustion)	04-A-416-S2
S130	PB29	Paint Booth #29 (P/U)	05-A-052-S2
S131	SC04	Solvent Cleaning Hood #4	05-A-053-S2
S132	PB31	Paint Booth-Wax Booth #31 (MR)	05-A-054-S2
S133	PB32	Paint Booth #32 (IMC), Paint Booth #27 (P/U)	05-A-055-S2
S134	PW10E	Parts Washer	567 IAC 22.1(2)"a"
S135	PW11E	Parts Washer	567 IAC 22.1(2)"a"
S136	PW12E	Parts Washer	567 IAC 22.1(2)"a"
F13	F-MG	Mold Grinding (Internally Vented)	567 IAC 22.1(2)"u"
F16	F-MUH	Air Make-up Heaters	567 IAC 22.1(2)"a"
F17	F-CADP	Compressed Air Diesel Pump	567 IAC 22.1(2)"r"
F20	F-PW	Plantwide Fugitives From Wiping &	04-A-1028-S1

<b>Equipment List (continued)</b>			
		Cleaning	
F21	PB35	Paint Booth 35 (Internally Vented)	Paint Booth
F22	PB36	Paint Booth 36 (Internally Vented)	Paint Booth

## Insignificant Activities Equipment List

Insignificant Emission Unit Number	Insignificant Emission Unit Description
BH1	Sand Blasting Booth/Hood
SL1	SILO #1
SL2	SILO #2
SL3	SILO #3
SL4	SILO #4
SL5	SILO #5
SL6 (PVC)	SILO #6
SL7 (PVC)	SILO #7
CEC1	Compounding Extrusion Cooler #1
CEC2	Compounding Extrusion Cooler #2
MSC	Maintenance Steam Cleaner
M1C	McNeil Cooling Chamber #1
M2C	McNeil Cooling Chamber #2
M3C	McNeil Cooling Chamber #3
PB21	Paint Booth #21 (Plating)
IPV1	Injection Press Vent #1
IPV2	Injection Press Vent #2
IPV1	Injection Press Vent #1
IPV2	Injection Press Vent #2
F-IM3 F-IM30	Miscellaneous Injection Molding
PW3V	Parts Washer Vent #3
PW4V	Parts Washer Vent #4
PW5V	Parts Washer Vent #5
SM1	Slush Machine 1
SM2	Slush Machine 2
LS002	Laser Scoring of Air Bag Covers
IN18	Laser Scoring of Air Bag Covers

## II. Plant-Wide Conditions

Facility Name: IAC Iowa City, LLC  
Permit Number: 01-TV-019R1

Permit conditions are established in accord with 567 Iowa Administrative Code rule 22.108

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### Permit Duration

The term of this permit is: 5 Years  
Commencing on: 12/19/2007  
Ending on: 12/18/2012

Amendments, modifications and reopenings of the permit shall be obtained in accordance with 567 Iowa Administrative Code rules 22.110 - 22.114. Permits may be suspended, terminated, or revoked as specified in 567 Iowa Administrative Code Rules 22.115.

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### Emission Limits

*Unless specified otherwise in the Source Specific Conditions, the following limitations and supporting regulations apply to all emission points at this plant:*

Opacity (visible emissions): 40% opacity  
Authority for Requirement: 567 IAC 23.3(2)"d"

Sulfur Dioxide (SO<sub>2</sub>): 500 parts per million by volume  
Authority for Requirement: 567 IAC 23.3(3)"e"

#### Particulate Matter:

No person shall cause or allow the emission of particulate matter from any source in excess of the emission standards specified in this chapter, except as provided in 567 – Chapter 24. For sources constructed, modified or reconstructed after July 21, 1999, the emission of particulate matter from any process shall not exceed an emission standard of 0.1 grain per dry standard cubic foot of exhaust gas, except as provided in 567 – 21.2(455B), 23.1(455B), 23.4(455B) and 567 – Chapter 24.

For sources constructed, modified or reconstructed prior to July 21, 1999, the emission of particulate matter from any process shall not exceed the amount determined from Table I, or amount specified in a permit if based on an emission standard of 0.1 grain per standard cubic foot of exhaust gas or established from standards provided in 23.1(455B) and 23.4(455B).

Authority for Requirement: 567 IAC 23.3(2)"a"



Fugitive Dust: Attainment and Unclassified Areas - No person shall allow, cause or permit any materials to be handled, transported or stored; or a building, its appurtenances or a construction haul road to be used, constructed, altered repaired or demolished, with the exception of farming operations or dust generated by ordinary travel on unpaved public roads, without taking reasonable precautions to prevent particulate matter in quantities sufficient to create a nuisance, as defined in Iowa Code section 657.1, from becoming airborne. All persons, with the above exceptions, shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate. The highway authority shall be responsible for taking corrective action in those cases where said authority has received complaints of or has actual knowledge of dust conditions which require abatement pursuant to this subrule. Reasonable precautions may include, but not limited to, the following procedures.

1. Use, where practical, of water or chemicals for control of dusts in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land.
2. Application of suitable materials, such as but not limited to asphalt, oil, water or chemicals on unpaved roads, material stockpiles, race tracks and other surfaces which can give rise to airborne dusts.
3. Installation and use of containment or control equipment, to enclose or otherwise limit the emissions resulting from the handling and transfer of dusty materials, such as but not limited to grain, fertilizers or limestone.
4. Covering at all times when in motion, open-bodied vehicles transporting materials likely to give rise to airborne dusts.
5. Prompt removal of earth or other material from paved streets or to which earth or other material has been transported by trucking or earth-moving equipment, erosion by water or other means.

Authority for Requirement: 567 IAC 23.3(2)"c"

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### **Compliance Plan**

*The owner/operator shall comply with the applicable requirements listed below. The compliance status is based on information provided by the applicant.*

Unless otherwise noted in Section III of this permit, IAC Iowa City, LLC is in compliance with all applicable requirements and shall continue to comply with all such requirements. For those applicable requirements which become effective during the permit term, IAC Iowa City, LLC shall comply with such requirements in a timely manner.

Authority for Requirement: 567 IAC 22.108(15)

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## **Non-Combustion VOC / HAPs from Surface Coating Operations**

### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

Pollutant: Volatile Organic Compounds (VOC)

Emission Limit(s): 240 Tons per Year <sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permit 05-A-052-S2  
Iowa DNR Construction Permit 05-A-053-S2  
Iowa DNR Construction Permit 05-A-054-S2  
Iowa DNR Construction Permit 05-A-055-S2

<sup>(1)</sup> Facility-wide limit of 240.0 tons VOC per rolling 12-month period. This limit was established to keep the facility below the PSD major threshold. The limit is for all non-combustion VOC emissions at the facility.

Pollutant: Single Hazardous Air Pollutants (Single HAP)

Emission Limit(s): 8.4 Tons per Year <sup>(2)</sup>

Authority for Requirement: Iowa DNR Construction Permit 05-A-052-S2  
Iowa DNR Construction Permit 05-A-053-S2  
Iowa DNR Construction Permit 05-A-054-S2  
Iowa DNR Construction Permit 05-A-055-S2

<sup>(2)</sup> Facility-wide limits established to keep the facility an area source of HAP emissions. The limits are for all surface coating operations (i.e., painting, solvent cleaning, etc.) for individual HAP emissions and total HAP emissions at the facility.

Pollutant: Total Hazardous Air Pollutants (Total HAP)

Emission Limit(s): 23.4 Tons per Year <sup>(2)</sup>

Authority for Requirement: Iowa DNR Construction Permit 05-A-052-S2  
Iowa DNR Construction Permit 05-A-053-S2  
Iowa DNR Construction Permit 05-A-054-S2  
Iowa DNR Construction Permit 05-A-055-S2

<sup>(2)</sup> Facility-wide limits established to keep the facility an area source of HAP emissions. The limits are for all surface coating operations (i.e., painting, solvent cleaning, etc.) for individual HAP emissions and total HAP emissions at the facility.

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

- a) Total VOC emissions from all non-combustion sources at this plant (Plant Number: 52-01-003) shall not exceed 240.0 tons per rolling twelve-month period.
- b) Individual HAP emissions from all non-combustion sources at this plant (Plant Number: 52-01-003) shall not exceed 8.4 tons per rolling twelve-month period.
- c) Total cumulative HAP emissions from all non-combustion sources at this plant (Plant Number: 52-01-003) shall not exceed 23.4 tons per rolling twelve-month period.

Reporting & Recordkeeping:

- a) The permittee shall maintain the following daily records:
  - i. The identification and amount (gallons) of each coating and solvent used at this facility. For the purpose of calculating emissions for all non-combustion sources at this plant, all VOC-containing materials may be considered emitted on the day they are delivered to the plant. Similarly, for the purpose of calculating emissions for all non-combustion sources at this plant, all HAP-containing materials may be considered emitted on the day they are delivered to the plant.
- b) The permittee shall maintain the following monthly records:
  - i. The identification, the VOC content, the HAP content, and the amount (gallons) of each VOC-containing material and/or HAP-containing material used in the non-combustion sources at this facility.
  - ii. The monthly VOC emission rate (tons) from the non-combustion sources at this facility.
  - iii. The rolling, 12-month total of the VOC emission rate from the non-combustion sources at this facility.
  - iv. The monthly emission rate (tons) of each individual HAP from the non-combustion sources at this facility.
  - v. The monthly emission rate (tons) of all HAPs from the non-combustion sources at this facility.
  - vi. The rolling, 12-month total of each individual HAP emitted from non-combustion sources at this facility.
  - vii. The rolling, 12-month total of all HAPs emitted from the non-combustion sources at this facility.
- c) If the rolling, 12-month total of the VOC emissions from all non-combustion sources at this facility exceeds 200.0 tons per 12-month rolling period, the permittee shall maintain the following daily records:
  - i. the total emissions of VOC (tons) from all non-combustion sources at this facility; and
  - ii. the rolling 365-day total amount of VOC emissions from all non-combustion sources at this facility.

Daily recordkeeping/calculations for VOC emissions shall continue until the rolling 12-month total amount of VOC emissions drops below 200.0 tons on the last day of a month. Monthly calculation of VOC emissions will then begin in the following month.

- d) If the rolling, 12-month total of any individual HAP emitted from the non-combustion sources at this facility exceeds 6.3 tons per 12-month rolling period, the permittee shall maintain the following daily records:
  - i. the total emissions of individual HAPs (tons) from the non-combustion sources at this facility; and
  - ii. the rolling 365-day total amount of individual HAP emissions from the non-combustion

sources at this facility.

Daily recordkeeping/calculations for individual HAP emissions shall continue until the rolling 12-month total amount of individual HAP emissions drops below 6.3 tons on the last day of a month. Monthly calculation of individual HAP emissions will then begin in the following month.

- e). If the rolling, 12-month total of cumulative HAP emitted from the non-combustion sources at this facility exceeds 17.6 tons per 12-month rolling period, the permittee shall maintain the following daily records:
  - i. the total emissions of cumulative HAPs (tons) from the non-combustion sources at this facility; and
  - ii. the rolling 365-day total amount of cumulative HAP emissions from the non-combustion sources at this facility.

Daily recordkeeping/calculations for cumulative HAP emissions shall continue until the rolling 12-month total amount of cumulative HAP emissions drops below 17.6 tons on the last day of a month. Monthly calculation of cumulative HAP emissions will then begin in the following month.

- f) The permittee shall submit reports that identify all exceedances of the rolling 12-month emission limitations for VOC and HAPs. The report shall be submitted no later than 30 days from the end of the month in which the exceedance occurred.
- g). The facility may take a credit for off-site waste disposal/transfer for VOCs and HAPs, if the facility has an analysis done to verify the quantity and VOC/HAP mixture content for each shipment transported off-site.

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner.

Authority for Requirement: Iowa DNR Construction Permit 05-A-052-S2  
Iowa DNR Construction Permit 05-A-053-S2  
Iowa DNR Construction Permit 05-A-054-S2  
Iowa DNR Construction Permit 05-A-055-S2

### III. Emission Point-Specific Conditions

Facility Name: IAC Iowa City, LLC  
Permit Number: 01-TV-019R1

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#### **Emission Point ID Number: S003**

##### Associated Equipment

Associated Emission Unit ID Numbers: BLR1

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Emission Unit vented through this Emission Point: BLR1  
Emission Unit Description: Boiler Stack #1  
Raw Material/Fuel: Natural Gas  
Rated Capacity: 10.04 MMBtu/hr

#### **Applicable Requirements**

##### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 % <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1016

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb./MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Iowa DNR Construction Permit 04-A-1016

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Iowa DNR Construction Permit 04-A-1016

## **Operational Limits & Requirements**

### **Process Throughput:**

This emission unit shall only use Natural Gas as a fuel.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1016

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 24

Exhaust Flow Rate (scfm): 2,500

Exhaust Temperature (°F): 500

Discharge Style: Vertical, Obstructed

Authority for Requirement: Iowa DNR Construction Permit 049-A-1016

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S004**

### Associated Equipment

Associated Emission Unit ID Numbers: BLR2

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Emission Unit vented through this Emission Point: BLR2

Emission Unit Description: Boiler Stack #2

Raw Material/Fuel: Natural Gas

Rated Capacity: 10.04 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1017

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb./MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Iowa DNR Construction Permit 04-A-1017

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Iowa DNR Construction Permit 04-A-1017

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

This emission unit shall only use Natural Gas as a fuel.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1017

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 24

Exhaust Flow Rate (scfm): 2,500

Exhaust Temperature (°F): 500

Discharge Style: Vertical, Obstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1017

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S005**

### Associated Equipment

Associated Emission Unit ID Numbers: BLR3

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Emission Unit vented through this Emission Point: BLR3

Emission Unit Description: Boiler Stack #3

Raw Material/Fuel: Natural Gas

Rated Capacity: 10.04 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1018

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb./MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Iowa DNR Construction Permit 04-A-1018

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Iowa DNR Construction Permit 04-A-1018

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### Process Throughput:

This emission unit shall only use Natural Gas as a fuel.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1018

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 24

Exhaust Flow Rate (scfm): 2,500

Exhaust Temperature (°F): 500

Discharge Style: Vertical, Obstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1018

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S011**

### Associated Equipment

Associated Emission Unit ID Numbers: M1R

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Emission Unit vented through this Emission Point: M1R

Emission Unit Description: McNeil Rotocast #1

Raw Material/Fuel: Natural Gas

Rated Capacity: 1.00 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 % <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1019

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb./MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Iowa DNR Construction Permit 04-A-1019

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Iowa DNR Construction Permit 04-A-1019

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### Process Throughput:

This emission unit shall only use Natural Gas as a fuel.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1019

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Opening (inches, dia.): 8

Exhaust Flow Rate (scfm): 1,300

Exhaust Temperature (°F): 550

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1019

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S012**

### Associated Equipment

Associated Emission Unit ID Numbers: McNeil Rotocast #2

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Emission Unit vented through this Emission Point: M2R

Emission Unit Description: McNeil Rotocast #2

Raw Material/Fuel: Natural Gas

Rated Capacity: 1.00 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 % <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1020

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb./MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Iowa DNR Construction Permit 04-A-1020

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Iowa DNR Construction Permit 04-A-1020

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

This emission unit shall only use Natural Gas as a fuel.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1020

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 8

Exhaust Flow Rate (scfm): 750

Exhaust Temperature (°F): 550

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1020

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S013**

### Associated Equipment

Associated Emission Unit ID Numbers: M3R

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Emission Unit vented through this Emission Point: M3R

Emission Unit Description: McNeil Rotocast #3

Raw Material/Fuel: Natural Gas

Rated Capacity: 2.00 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1021

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb./MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Iowa DNR Construction Permit 04-A-1021

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Iowa DNR Construction Permit 04-A-1021

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

This emission unit shall only use Natural Gas as a fuel.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1021

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 12

Exhaust Flow Rate (scfm): 650

Exhaust Temperature (°F): 550

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1021

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S016**

### Associated Equipment

Associated Emission Unit ID Numbers: MG

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Emission Unit vented through this Emission Point: MG

Emission Unit Description: Maintenance Grinder

Raw Material/Fuel: Various Metals

Rated Capacity: 0.07 lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3 "d"

Pollutant: Particulate Matter

Emission Limit(s): 0.006gr./dscf, 0.056 lb./hr, 0.244 Tons Per Year

Authority for Requirement: Iowa DNR Construction Permit 92-A-130

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 14

Exhaust Flow Rate (acfm): 1122

Exhaust Temperature (°F): Ambient

Authority for Requirement: Iowa DNR Construction Permit 92-A-130

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S017**

### Associated Equipment

Associated Emission Unit ID Numbers: MW

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Emission Unit vented through this Emission Point: MW  
Emission Unit Description: Maintenance Welding  
Raw Material/Fuel: Various Welding Rods  
Rated Capacity: 4.62 lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40 %  
Authority for Requirement: 567 IAC 23.3(2)"d"  
Iowa DNR Construction Permit 92-A-129

Pollutant: Particulate Matter  
Emission Limit(s): 0.00461 gr/dscf, 0.35lbs. /hr, 0.049 Tons Per Year  
Authority for Requirement: Iowa DNR Construction Permit 92-A-129

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45  
Stack Diameter (inches, dia.): 24  
Exhaust Flow Rate (acfm): 8860  
Exhaust Temperature (°F): Ambient  
Authority for Requirement: Iowa DNR Construction Permit 92-A-129

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S024**

### Associated Equipment

Associated Emission Unit ID Numbers: PB07-01

Emissions Control Equipment ID Number: CE Filter-08

Emissions Control Equipment Description: Supra 1 High Efficiency Ospray Collectors

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Emission Unit vented through this Emission Point: PB07-01

Emission Unit Description: Paint Booth #07

Raw Material/Fuel: Paint

Rated Capacity: 10.50 lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 89-A-110a-S5

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 1.02 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 89-A-110a-S5

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 89-A-110a-S5

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 89-A-110a-S5

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 53

Stack Diameter (inches, dia): 30

Exhaust Flow Rate (scfm): 12,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 89-A-110a-S5

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S025**

### Associated Equipment

Associated Emission Unit ID Numbers: PB07-02

Emissions Control Equipment ID Number: CE Filter-09

Emissions Control Equipment Description: Supra 1 High Efficiency Ospray Collectors

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Emission Unit vented through this Emission Point: PB07-02

Emission Unit Description: Paint Booth

Raw Material/Fuel: Paint

Rated Capacity: 10.50 gal/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 89-A-110b-S5

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 1.28 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 89-A-110b-S5

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 89-A-110b-S5

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section



### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 89-A-110b-S5

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below*

Stack Height (ft. from the ground): 53

Stack Diameter (inches, dia.): 30

Exhaust Flow Rate (scfm): 15,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 89-A-110b-S5

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S027**

### Associated Equipment

Associated Emission Unit ID Numbers: EU PB09

Emissions Control Equipment ID Number: CE Filter-11

Emissions Control Equipment Description: 3300 Series Spra-Guard

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Emission Unit vented through this Emission Point: EU PB09

Emission Unit Description: Paint Booth #09

Raw Material/Fuel: Paint

Rated Capacity: 0.38 gal/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 93-A-306-S6

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.69 lbs./hr

Authority for Requirement: Iowa DNR Construction Permit 93-A-306-S6

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 93-A-306-S6

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 93-A-306-S6

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 24

Stack Exhaust Flow Rate (scfm): 8,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 93-A-306-S6

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S029**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PB11

Emissions Control Equipment ID Number: CE Filter-13

Emissions Control Equipment Description: 3300 Series Spra-Guard

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Emission Unit vented through this Emission Point: PB11

Emission Unit Description: Paint Booth

Raw Material/Fuel: Paint

Rated Capacity: 1.67 gal/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 94-A-097-S6

<sup>(1)</sup> An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.62 lbs./hr

Authority for Requirement: Iowa DNR Construction Permit 94-A-097-S6

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 94-A-097-S6

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 94-A-097-S6

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 50

Stack Diameter (inches, dia.): 24

Stack Exhaust Flow Rate (scfm): 7,230

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 94-A-097-S6

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S030**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PB-12

Emissions Control Equipment ID Number: CE Filter-14

Emissions Control Equipment Description: RP Paint Arrestors

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Emission Unit vented through this Emission Point: PB-12

Emission Unit Description: Paint Booth

Raw Material/Fuel: Paint

Rated Capacity: 4.48 lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 % <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 84-A-107-S2

<sup>(1)</sup> An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.21 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 84-A-107-S2

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 84-A-107-S2

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 84-A-107-S2

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 46

Stack Opening (inches, dia.): 18

Exhaust Flow Rate (scfm): 2,500

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 84-A-107-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S033**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PDO07-1

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Emission Unit vented through this Emission Point: PDO07-1

Emission Unit Description: Paint Dry-Off Oven #7-1

Raw Material/Fuel: Natural Gas

Rated Capacity: 0.50 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S035 (Internally Vented)**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PDO9

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Emission Unit vented through this Emission Point: PDO9

Emission Unit Description: Paint Dry-Off Oven #9

Raw Material/Fuel: Natural Gas

Rated Capacity: 0.80 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 93-A-307-S5

<sup>(1)</sup> An exceedance of the indicator opacity of (25 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 93-A-307-S5

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Process Throughput:**

All emissions for this dry-off oven are assumed to be emitted by the associated paint booth.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S037 (Internally Vented)**

### **Associated Equipment**

Associated Emission Unit ID Numbers: EU PDO11

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Emission Unit vented through this Emission Point: EU PDO11

Emission Unit Description: Paint Dry-Off Oven #11

Raw Material/Fuel: Natural Gas

Rated Capacity: 0.80 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 94-A-098-S4

<sup>(1)</sup> An exceedance of the indicator opacity of (25 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 94-A-098-S4

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**

Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**

Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**

Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S038**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PG

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Emission Unit vented through this Emission Point: PG

Emission Unit Description: Plate Grinding

Raw Material/Fuel: Fiberglass, Silicon Forms

Rated Capacity: 2.50 lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40%

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.0046 gr/dscf, 2.5 lbs./hr, 2.50 Tons per Year

Authority for Requirement: Iowa DNR Construction Permit 92-A-128

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 35

Stack Diameter (inches, dia.): 14

Exhaust Flow Rate (acfm): 1714

Exhaust Temperature (°F): Ambient

Authority for Requirement: Iowa DNR Construction Permit 92-A-128

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S39**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PM

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Emission Unit vented through this Emission Point: PM

Emission Unit Description: Plating Mixer

Raw Material/Fuel: Fiberglass Compounds

Rated Capacity: 1.21 lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40%

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.00038 gr/dscf, 0.03 lbs./hr, 0.003 Tons per Year

Authority for Requirement: Iowa DNR Construction Permit 92-A-127

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 35

Stack Diameter (inches, dia.): 12

Exhaust Flow Rate (acfm): 922

Exhaust Temperature (°F): Ambient

Authority for Requirement: Iowa DNR Construction Permit 92-A-127

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S040**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PSE

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Emission Unit vented through this Emission Point: PSE

Emission Unit Description: Plate Stripper Exhaust

Raw Material/Fuel: Solvents

Rated Capacity: 1.31 gal/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Work practice standards:

See Plantwide Conditions Section

Process Throughput:

See Plantwide Conditions Section

Reporting & Recordkeeping:

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 55

Stack Diameter (inches, dia.): 30

Exhaust Flow Rate (scfm): 12,690

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 92-A-132-S4

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S060**

### Associated Equipment

Associated Emission Unit ID Numbers: WH1

Emissions Control Equipment ID Number: Filter-23

Emissions Control Equipment Description: Fiberglass Filters

---

Emission Unit vented through this Emission Point: WH1

Emission Unit Description: Wax Hood #1

Raw Material/Fuel: Wax

Rated Capacity: 120 lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1024-S1

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM 10

Emission Limit(s): 0.49 lbs./hr

Authority for Requirement: Iowa DNR Construction Permit 04-A-1024-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 04-A-1024-S1

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1024-S1

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 24

Exhaust Flow Rate (scfm): 5,700

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1024-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six (6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S061**

### Associated Equipment

Associated Emission Unit ID Numbers: WH2

Emissions Control Equipment ID Number: Filter-24

Emissions Control Equipment Description: Fiberglass Filters

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Emission Unit vented through this Emission Point: WH2

Emission Unit Description: Wax Hood #2

Raw Material/Fuel: Wax

Rated Capacity: 120 lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1025-S1

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 04-A-1025-S1

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section



### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1025-S1

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 24

Exhaust Flow Rate (scfm): 3,800

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1025-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six (6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S062**

### Associated Equipment

Associated Emission Unit ID Numbers: WH3A-3B

Emissions Control Equipment ID Number: Filter-25

Emissions Control Equipment Description: Fiberglass Filters

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Emission Unit vented through this Emission Point: WH3A-3B

Emission Unit Description: Wax Hood #3A-3B

Raw Material/Fuel: Wax

Rated Capacity: 120lbs./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1026-S1

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM 10

Emission Limit(s): 0.17 lbs./hr

Authority for Requirement: Iowa DNR Construction Permit 04-A-1026-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 04-A-1026-S1

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1026-S1

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 18

Exhaust Flow Rate (scfm): 2,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1026-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six (6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S074**

### Associated Equipment

Associated Emission Unit ID Numbers: BFDP

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Emission Unit vented through this Emission Point: BFDP  
Emission Unit Description: Backup Fire Diesel Pump  
Raw Material/Fuel: Diesel Fuel  
Rated Capacity: 121 hp/hr (5.8 gal./hr at 1750 rpm)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40%  
Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter  
Emission Limit(s): 0.1 gr/dscf  
Authority for Requirement: 567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)  
Emission Limit(s): 2.5 lb./MMBtu  
Authority for Requirement: 567 IAC 23.3(3)"b"(2)

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process throughput:**

No person shall allow, cause or permit the combustion of number 1 or number 2 fuel oil exceeding a sulfur content of 0.5 percent by weight.  
Authority for Requirement: 567 IAC 23.3(3)"b"(1)

#### **Reporting & Recordkeeping:**

The following records shall be maintained on-site for five (5) years and available for inspection upon request by representatives of the Department of Natural Resources:

The facility shall monitor the percent of sulfur by weight in the fuel oil as delivered. The documentation may be vendor supplied or facility generated.  
Authority for Requirement: 567 IAC 22.108(3)

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S075b**

### Associated Equipment

Associated Emission Unit ID Numbers: Wax Hood #04 (WH04)

Emissions Control Equipment ID Number: CE Filter-53

Emissions Control Equipment Description: Dry Filters

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Emission Unit vented through this Emission Point: WH04

Emission Unit Description: Wax Hood #04

Raw Material/Fuel: Wax

Rated Capacity: Hand Applied Only

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40%<sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 03-A-1065-S2

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM 10

Emission Limit(s): 0.26 lbs./hr

Authority for Requirement: Iowa DNR Construction Permit 03-A-1065-S2

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 03-A-1065-S2

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section



### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 03-A-1065-S2

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 14

Exhaust Flow Rate (scfm): 3000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 03-A-1065-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six (6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S083**

### Associated Equipment

Associated Emission Unit ID Numbers: PB17

Emissions Control Equipment ID Number: CE Filter 40

Emissions Control Equipment Description: Spra-Guard 3300 Paint Arrestors

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Emission Unit vented through this Emission Point: PB17

Emission Unit Description: Paint Booth #17

Raw Material/Fuel: Paint

Rated Capacity: 5.4 gal/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 97-A-609-S7

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 0.86 lbs./hr

Authority for Requirement: Iowa DNR Construction Permit 97-A-609-S7

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 97-A-609-S7

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 97-A-609-S7

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 44

Stack Diameter (inches, dia.): 25

Stack Exhaust Flow Rate (scfm): 10,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 97-A-609-S7

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S084**

### Associated Equipment

Associated Emission Unit ID Numbers: WH12/WB3  
Emissions Control Equipment ID Number: CE Filter-41  
Emissions Control Equipment Description: Wax Filter

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Emission Unit vented through this Emission Point: WH12  
Emission Unit Description: GMT Wax Hood #12 and Wax Booth #3  
Raw Material/Fuel: Wax  
Rated Capacity: 23.0 oz/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 97-A-610-S3

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 0.68 lbs./hr <sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permit 97-A-610-S3

<sup>(1)</sup> Previous PSD Synthetic minor limit of 0.69 pounds per hour and 3.0 tons per year of PM<sub>10</sub>.

This limit was removed when the plant became a minor source for PSD.

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 97-A-610-S3

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 97-A-610-S3

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 44

Stack Diameter (inches, dia.): 25

Stack Exhaust Flow Rate (scfm): 8,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 97-A-610-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

*Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.*

*Facility operation and maintenance plans are to be developed by the facility within six (6) months of the issuance date of this permit and the data pertaining to the plan maintained on site*

*for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.*

*Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.*

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S085**

### Associated Equipment

Associated Emission Unit ID Numbers: FR1

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Emission Unit vented through this Emission Point: FR1  
Emission Unit Description: GMT800 Ferry Rotocast #1  
Raw Material/Fuel: Vinyl/Natural Gas  
Rated Capacity: 2.15 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 97-A-611-S2

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown, or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: PM10

Emission Limit(s): 0.025 lbs./hr, 0.11 Tons per Year <sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permit 97-A-611-S2

<sup>(1)</sup> Limit set in order to keep the total emissions for the project (GMT800 Armrest project) below the Prevention of Significant Deterioration (PSD) significance levels for PM10 (15 tons/yr) and TSP (25 tons/yr).

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 97-A-611-S2

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

The fuel fired in this Emission Point shall be natural gas or liquid propane.

Authority for Requirement: Iowa DNR Construction Permit 97-A-611-S2

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 44

Stack Diameter (inches, dia.): 1.1

Stack Exhaust Flow Rate (scfm): 700

Exhaust Temperature (°F): 550

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 97-A-611-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S087**

### Associated Equipment

Associated Emission Unit ID Numbers: PW6E

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Emission Unit vented through this Emission Point: PW3E  
Emission Unit Description: Parts Washer (Non-VOC)  
Raw Material/Fuel: Natural Gas  
Rated Capacity: 2.5 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-238

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-238

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

The burner in this unit shall be fired with natural gas or propane only.

Authority for Requirement: Iowa DNR Construction Permit 98-A-238

**Emission Point Characteristics**

*The source shall be connected to the stack designated below.*

Stack Height (ft. from the ground): 38

Stack Diameter (inches, dia.): 6

Exhaust Flow Rate (acfm): 800

Exhaust Temperature (°F): 140

Authority for Requirement: Iowa DNR Construction Permit 98-A238

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S088**

### Associated Equipment

Associated Emission Unit ID Numbers: PW7E

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Emission Unit vented through this Emission Point: PW7E

Emission Unit Description: Parts Washer

Raw Material/Fuel: Natural Gas

Rated Capacity: 1.5 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-239

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-239

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

Fuels are limited to Natural Gas and Liquid Propane.

Authority for Requirement: Iowa DNR Construction Permit 98-A-239

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 6

Exhaust Flow Rate (scfm): 800

Exhaust Temperature (°F): 140

Authority for Requirement: Iowa DNR Construction Permit 98-A-239

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S091**

### Associated Equipment

Associated Emission Unit ID Numbers: PDO17

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Emission Unit vented through this Emission Point: PDO17

Emission Unit Description: Neon Paint Dry-Off Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 1.0 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-240

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-240

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

Fuels are limited to Natural Gas and Liquid Propane.

Authority for Requirement: Iowa DNR Construction Permit 98-A-240

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 10

Exhaust Flow Rate (acfm): 2200

Exhaust Temperature (°F): 160

Authority for Requirement: Iowa DNR Construction Permit 98-A-240

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S092**

### Associated Equipment

Associated Emission Unit ID Numbers: PDO18

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Emission Unit vented through this Emission Point: PDO18

Emission Unit Description: Neon Paint Bake Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 1.0 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-241

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-241

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

The burner in this unit shall be fired with natural gas or propane only.

Authority for Requirement: Iowa DNR Construction Permit 98-A-241

**Emission Point Characteristics**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

Stack Height (ft. from the ground): 38

Stack Diameter (inches, dia.): 10

Exhaust Flow Rate (acfm): 2200

Exhaust Temperature (°F): 165

Authority for Requirement: Iowa DNR Construction Permit 98-A-241

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S093**

### Associated Equipment

Associated Emission Unit ID Numbers: PB18, AMU1

Emissions Control Equipment ID Number: Filter-42

Emissions Control Equipment Description: Spra-Guard 3300 Paint Arrestors

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Emission Unit vented through this Emission Point: PB18, AMU1

Emission Unit Description: Paint Booth, Air Makeup Unit 1

Raw Material/Fuel: Paint Fumes, Natural Gas

Rated Capacity: 1.9 gal/hr, 6.6 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-242-S3

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 1.92 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 98-A-242-S3

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 98-A-242-S3

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 98-A-242-S3

**Process Throughput:**

See Plantwide Conditions Section

**Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

**Emission Point Characteristics**

*The source shall be connected to the stack designated below.*

Stack Height (ft. from the ground): 48

Stack Diameter (inches, dia.): 34

Exhaust Flow Rate (scfm): 22,500

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Obstructed

Authority for Requirement: Iowa DNR Construction Permit 98-A-242-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S094**

### Associated Equipment

Associated Emission Unit ID Numbers: PB19

Emissions Control Equipment ID Number: CE Fittler-43

Emissions Control Equipment Description: Spra-Guard 3300 Paint Arrestor

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Emission Unit vented through this Emission Point: PB19, AMU1

Emission Unit Description: Paint Booth

Raw Material/Fuel: Paint

Rated Capacity: 1.9 gal/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-243-S3

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 1.92 <sup>(1)</sup> lb./hr

Authority for Requirement: Iowa DNR Construction Permit 98-A-243-S3

<sup>(1)</sup> Previous PSD Synthetic minor limit of 1.56 pounds per hour of PM<sub>10</sub>. This limit was removed when the plant became a minor source for PSD.

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 98-A-243-S3

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 98-A-243-S3

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 38

Stack Diameter (inches, dia.): 34

Exhaust Flow Rate (scfm): 22,500

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Obstructed

Authority for Requirement: Iowa DNR Construction Permit 98-A-243-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S095**

### Associated Equipment

Associated Emission Unit ID Numbers: TE3, AMU1

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Emission Unit vented through this Emission Point: TE3  
Emission Unit Description: Neon 2000 Flash Tunnel #1  
Raw Material/Fuel: Paint Fumes  
Rated Capacity: 1200 acfm

Emission Unit vented through this Emission Point: AMU1  
Emission Unit Description: Air Make-up Unit  
Raw Material/Fuel: Natural Gas  
Rated Capacity: 6.6 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-244

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-244

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 38

Stack Diameter (inches, dia.): 12

Exhaust Flow Rate (acfm): 1200

Exhaust Temperature (°F): 100

Authority for Requirement: Iowa DNR Construction Permit 98-A-244

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S096**

### Associated Equipment

Associated Emission Unit ID Numbers: TE4, AMU1

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Emission Unit vented through this Emission Point: TE4, AMU1

Emission Unit Description: Neon 2000 Flash Tunnel #2, Air Make-up Unit

Raw Material/Fuel: Paint Fumes, Natural Gas

Rated Capacity: 1200 acfm, 6.6 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: Iowa DNR Construction Permit 98-A-245

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-245

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 38

Stack Diameter (inches, dia.): 12

Exhaust Flow Rate (acfm): 1200

Exhaust Temperature (°F): Ambient

Authority for Requirement: Iowa DNR Construction Permit 98-A-245

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S097**

### Associated Equipment

Associated Emission Unit ID Numbers: KIT1, AMU1

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Emission Unit vented through this Emission Point: KIT1, AMU1  
Emission Unit Description: Paint Mix Kitchen, Air Make-up Unit  
Raw Material/Fuel: Paint Fumes, Natural Gas  
Rated Capacity: 1200 acfm, 6.6 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-246

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-246

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 12

Exhaust Flow Rate (acfm): 1200

Exhaust Temperature (°F): Ambient

Authority for Requirement: Iowa DNR Construction Permit 98-A-246

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S098**

### Associated Equipment

Associated Emission Unit ID Numbers: CR1, AMU1

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Emission Unit vented through this Emission Point: CR1, AMU1  
Emission Unit Description: Neon 2000 Clean Room, Air Make-up Unit  
Raw Material/Fuel: Air from the Air Make-up Unit, Natural Gas  
Rated Capacity: 1200 scfm, 6.6 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-247

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-247

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 45

Stack Diameter (inches, dia.): 12

Exhaust Flow Rate (acfm): 1200

Exhaust Temperature (°F): Ambient

Authority for Requirement: Iowa DNR Construction Permit 98-A-247

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S099**

### Associated Equipment

Associated Emission Unit ID Numbers: PB20

Emissions Control Equipment ID Number: Filter-44

Emissions Control Equipment Description: Spra-Guard 3300 Paint Arrestor

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Emission Unit vented through this Emission Point: PB20

Emission Unit Description: GMT Paint Booth #20

Raw Material/Fuel: Paint

Rated Capacity: 5.4 gal/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-378-S6

<sup>(1)</sup> An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM 10

Emission Limit(s): 0.86 lbs.

Authority for Requirement: Iowa DNR Construction Permit 98-A-378-S6

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 98-A-378-S6

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 98-A-378-S6

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below*

Stack Height (ft. from the ground): 44

Stack Diameter (inches, dia.): 25

Stack Exhaust Flow Rate (scfm): 10,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 98-A-378-S6

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S101**

### Associated Equipment

Associated Emission Unit ID Numbers: FR3

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Emission Unit vented through this Emission Point: FR3

Emission Unit Description: GMT800 Rotocast #3

Raw Material/Fuel: Vinyl/Natural Gas

Rated Capacity: 2.15 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 98-A-380-S1

<sup>(1)</sup> If visible emissions are observed other than startup, shutdown, or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: PM10

Emission Limit(s): 0.025 lbs./hr, 0.11 Tons per Year

Authority for Requirement: Iowa DNR Construction Permit 98-A-380-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: 567 IAC 23.3(2)"a"

Iowa DNR Construction Permit 98-A-380-S1

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

The fuel fired in this source shall be either natural gas or liquid propane.

Authority for Requirement: Iowa DNR Construction Permit 98-A-380-S1

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 44

Stack Diameter (feet): 1.1

Stack Exhaust Flow Rate (scfm): 700

Exhaust Temperature (°F): 550

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 98-A-380-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S104**

### Associated Equipment

Associated Emission Unit ID Numbers: PB21

Emissions Control Equipment ID Number: Filter-49

Emissions Control Equipment Description: 3300 Series Spra-Guard

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Emission Unit vented through this Emission Point: PB21

Emission Unit Description: Plating Paint Booth

Raw Material/Fuel: Paint/Thinner

Rated Capacity: 4.0 oz/min, 15 lb./hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40%

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-1027-S1

<sup>(1)</sup> An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 04-A-1027-S1

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 04-A-1027-S1

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below*

Stack Height (ft. from the ground): 30

Stack Diameter (inches, dia.): 24

Stack Exhaust Flow Rate (scfm): 6,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Obstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-1027-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S106**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PW9E

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Emission Unit vented through this Emission Point: PW9E  
Emission Unit Description: Parts Washer Exhaust #9 (Cell 10b)  
Raw Material/Fuel: Natural Gas  
Rated Capacity: 0.4 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40%  
Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter  
Emission Limit(s): 0.1 gr/dscf  
Authority for Requirement: IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)  
Emission Limit(s): 500 ppmv  
Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S120**

### **Associated Equipment**

Associated Emission Unit ID Numbers: SC01

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Emission Unit vented through this Emission Point: EU SC01

Emission Unit Description: Solvent Cleaning Hood #1 (A)

Raw Material/Fuel: Solvent

Rated Capacity: 15,000 scfm (Fan Rating)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 30

Exhaust Flow Rate (scfm): 15,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 03-A-1255-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the

emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S121**

### **Associated Equipment**

Associated Emission Unit ID Numbers: EU SC02

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Emission Unit vented through this Emission Point: EU SC02

Emission Unit Description: Solvent Cleaning Station #2

Raw Material/Fuel: Solvent

Rated Capacity: 15,000 acfm (Fan Rating)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 30

Exhaust Flow Rate (scfm): 15,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 03-A-1256-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the

emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S122**

### Associated Equipment

Associated Emission Unit ID Numbers: EU PB25  
Emissions Control Equipment ID Number: CE FILTER-53  
Emissions Control Equipment Description: Dry Filters

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Emission Unit vented through this Emission Point: EU PB25  
Emission Unit Description: WAX Booth #25 (MR) (A)  
Raw Material/Fuel: Paint  
Rated Capacity: 1 gun (45 oz/min); 18,700 cfm

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 03-A-1257-S3

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 1.60 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 03-A-1257-S3

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 03-A-1257-S3

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 03-A-1257-S3

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*The source shall be connected to the stack designated below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 34

Exhaust Flow Rate (scfm): 18,700

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 03-A-1257-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S123**

### Associated Equipment

Associated Emission Unit ID Numbers: EU PB26, EU PB27  
Emissions Control Equipment ID Number: CE FILTER-54 & CE FILTER -55  
Emissions Control Equipment Description: Dry Filters

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Emission Unit vented through this Emission Point: EU PB26, EU PB27  
Emission Unit Description: Paint Booth #26 (P/U) & Paint Booth #27 (IMC) (A)  
Raw Material/Fuel: Paint  
Rated Capacity: 2 guns (45 oz/min; 21 grams/sec)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 03-A-1258-S3

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 0.80 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 03-A-1258-S3

Pollutant: Particulate Matter

Emission Limit(s): 0.01 <sup>(1)</sup> gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 03-A-1258-S3

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 03-A-1258-S3

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*The source shall be connected to the stack designated below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 34

Exhaust Flow Rate (scfm): 18,700

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 03-A-1258-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S125**

### **Associated Equipment**

Associated Emission Unit ID Numbers: SC03

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Emission Unit vented through this Emission Point: EU SC03

Emission Unit Description: Solvent Cleaning Hood #3

Raw Material/Fuel: Solvent

Rated Capacity: 15,000 cfm (Fan Rating)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 30

Exhaust Flow Rate (scfm): 15,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-659-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the

emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S126**

### **Associated Equipment**

Associated Emission Unit ID Numbers: EU PB28  
Emissions Control Equipment ID Number: CE Filter-62  
Emissions Control Equipment Description: Dry Filter

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Emission Unit vented through this Emission Point: EU PB28  
Emission Unit Description: Paint Booth-Wax Booth #28 (MR) (B)  
Raw Material/Fuel: Paint  
Rated Capacity: 1 gun (45 oz./min.)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-660-S2

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 0.80 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 04-A-660-S2

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 04-A-660-S2

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 04-A-660-S2

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 34

Exhaust Flow Rate (scfm): 18,700

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-660-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S127**

### **Associated Equipment**

Associated Emission Unit ID Numbers: EU PB30  
Emissions Control Equipment ID Number: CE Filter-57  
Emissions Control Equipment Description: Dry Filter

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Emission Unit vented through this Emission Point: EU PB30  
Emission Unit Description: Paint Booth #30  
Raw Material/Fuel: Paint  
Rated Capacity: 1 gun (45 oz./min.)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-661-S3

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 0.80 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 04-A-661-S3

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 04-A-661-S3

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 04-A-661-S3

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 34

Exhaust Flow Rate (scfm): 18,700

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-661-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S129**

### **Associated Equipment**

Associated Emission Unit ID Numbers: EU PB34, EU VF1, PDO21

Emissions Control Equipment ID Number: CE Filter-58

Emissions Control Equipment Description: Dry Filter

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Emission Unit vented through this Emission Point: EU PB34, EU VF1, PDO21

Emission Unit Description: Paint Booth #34-Heinz Rd (EU PB34)

Vacuum Former #1-Heinz Rd (EU VF1)

Paint Dry Off Oven #21-Heinz Rd (PDO21)

Raw Material/Fuel: Paint; Adhesives, Plasticizers; Natural Gas

Rated Capacity: Gun Capacity Unknown; 8,100 cfm; 0.156 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 04-A-416-S2

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM10

Emission Limit(s): 0.69 lb./hr

Authority for Requirement: Iowa DNR Construction Permit 04-A-416-S2

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 04-A-416-S2

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Work practice standards:**

All control equipment shall be maintained according to the manufacturer's specifications.

Authority for Requirement: Iowa DNR Construction Permit 04-A-416-S2

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 38

Stack Diameter (inches, dia.): 24

Exhaust Flow Rate (scfm): 8,100

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-416-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S130**

### **Associated Equipment**

Associated Emission Unit ID Numbers: EU PB29  
Emissions Control Equipment ID Number: CE Filter-56  
Emissions Control Equipment Description: Dry Filters

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Emission Unit vented through this Emission Point: EU PB29  
Emission Unit Description: Paint Booth #29 (P/U)  
Raw Material/Fuel: Paint  
Rated Capacity: 1 Gun (21 grams/sec)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 05-A-052-S2

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 05-A-052-S2

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

Pollutant: Single Hazardous Air Pollutants (Single HAP)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 18

Exhaust Flow Rate (scfm): 4,500

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 05-A-052-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒



## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S131**

### **Associated Equipment**

Associated Emission Unit ID Numbers: SC04

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Emission Unit vented through this Emission Point: EU SC04

Emission Unit Description: Solvent Cleaning Hood #4

Raw Material/Fuel: Solvent

Rated Capacity: 15,000 cfm (Fan Rating)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

Pollutant: Single Hazardous Air Pollutants (Single HAP)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

Pollutant: Total Hazardous Air Pollutants (Total HAP)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process Throughput:

See Plantwide Conditions Section

Reporting & Recordkeeping:

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

**Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 30

Exhaust Flow Rate (scfm): 15,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 05-A-053-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S132**

### **Associated Equipment**

Associated Emission Unit ID Numbers: EU PB32  
Emissions Control Equipment ID Number: CE Filter-63  
Emissions Control Equipment Description: Dry Filter

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Emission Unit vented through this Emission Point: EU PB32  
Emission Unit Description: Paint Booth-Wax Booth #31 (MR)  
Raw Material/Fuel: Paint  
Rated Capacity: 1 Gun (45 oz./min.)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 05-A-054-S2

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 05-A-054-S2

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

Pollutant: Single Hazardous Air Pollutants (Single HAP)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

### **Paint Booth Agency Operation & Maintenance Plan**

#### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

#### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

#### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S133**

### **Associated Equipment**

Associated Emission Unit ID Numbers: EU PB32, EU PB33

Emissions Control Equipment ID Number: CE FILTER-60, CE FILTER-61

Emissions Control Equipment Description: Dry Filter

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Emission Unit vented through this Emission Point: EU PB32, EU PB33

Emission Unit Description: Paint Booth #32 (IMC) (C), Paint Booth #33 (P/U)

Raw Material/Fuel: Paint, Urethane

Rated Capacity: 2 Guns (45 oz./min.; 21 grams/sec.)

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40% <sup>(1)</sup>

Authority for Requirement: 567 IAC 23.3(2)"d"

Iowa DNR Construction Permit 05-A-055-S2

<sup>(1)</sup> An exceedance of the indicator opacity of (10 %) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Iowa DNR Construction Permit 05-A-055-S2

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

Pollutant: Single Hazardous Air Pollutants (Single HAP)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

### **Emission Point Characteristics**

*This emission point shall conform to the conditions listed below.*

Stack Height (ft. from the ground): 40

Stack Diameter (inches, dia.): 20

Exhaust Flow Rate (scfm): 7,400

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical, Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 05-A-055-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

## **Paint Booth Agency Operation & Maintenance Plan**

### **Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

### **Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

### **Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: S134**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PW10E

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Emission Unit vented through this Emission Point: PW10E  
Emission Unit Description: Parts Washer Exhaust #10 (Cell 33) (B)  
Raw Material/Fuel: Natural Gas  
Rated Capacity: 0.2 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40%  
Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter  
Emission Limit(s): 0.1 gr/dscf  
Authority for Requirement: IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)  
Emission Limit(s): 500 ppmv  
Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S135**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PW11E

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Emission Unit vented through this Emission Point: PW11E  
Emission Unit Description: Parts Washer Exhaust #11 (Cell 33) (C)  
Raw Material/Fuel: Natural Gas  
Rated Capacity: 0.2 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40%  
Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter  
Emission Limit(s): 0.1 gr/dscf  
Authority for Requirement: IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)  
Emission Limit(s): 500 ppmv  
Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: S136**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PW12E

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Emission Unit vented through this Emission Point: PW12E  
Emission Unit Description: Parts Washer Exhaust #12 (Cell 33) (C)  
Raw Material/Fuel: Natural Gas  
Rated Capacity: 0.2 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40%  
Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter  
Emission Limit(s): 0.1 gr/dscf  
Authority for Requirement: IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)  
Emission Limit(s): 500 ppmv  
Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: F13 (Internally Vented)**

### Associated Equipment

Associated Emission Unit ID Numbers: F-MG

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Emission Unit vented through this Emission Point: F-MG

Emission Unit Description: Mold Grinding

Raw Material/Fuel: Casting Molds

Rated Capacity: 121 horsepower/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: F16**

### Associated Equipment

Associated Emission Unit ID Numbers: F-MUH

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Emission Unit vented through this Emission Point: F-MUH  
Emission Unit Description: Air Make-up Heaters  
Raw Material/Fuel: Natural Gas  
Rated Capacity: 6.6 MMBtu/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40%  
Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter  
Emission Limit(s): 0.6 lb./MMBtu  
Authority for Requirement: 567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)  
Emission Limit(s): 500 ppmv  
Authority for Requirement: 567 IAC 23.3(3)"e"

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: F17**

### Associated Equipment

Associated Emission Unit ID Numbers: F-CADP

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Emission Unit vented through this Emission Point: F-CADP  
Emission Unit Description: Compressed Air Diesel Pump Fugitives  
Raw Material/Fuel: Diesel  
Rated Capacity: 121hp/hr

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity  
Emission Limit(s): 40 %  
Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter  
Emission Limit(s): 0.1 gr/dscf  
Authority for Requirement: 567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO<sub>2</sub>)  
Emission Limit(s): 2.5 lb./MMBtu  
Authority for Requirement: 567 IAC 23.3(3)"b"(2)

### **Operational Limits & Requirements**

#### Process throughput:

No person shall allow, cause or permit the combustion of number 1 or number 2 fuel oil exceeding a sulfur content of 0.5 percent by weight.  
Authority for Requirement: 567 IAC 23.3(3)"b"(1)

#### Reporting & Recordkeeping:

The following records shall be maintained on-site for five (5) years and available for inspection upon request by representatives of the Department of Natural Resources:

- 1) The facility shall monitor the percent of sulfur by weight in the fuel oil as delivered. The documentation may be vendor supplied or facility generated.  
Authority for Requirement: 567 IAC 22.108(3)

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?**      Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: F20**

### **Associated Equipment**

Associated Emission Unit ID Numbers: F-PW

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Emission Unit vented through this Emission Point: F-PW

Emission Unit Description: Plantwide Fugitives From Wiping & Cleaning

Raw Material/Fuel: Solvent

Rated Capacity: Fugitive

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

#### **Process Throughput:**

See Plantwide Conditions Section

#### **Reporting & Recordkeeping:**

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

Authority for Requirement: 567 IAC 22.108(3)



## **Emission Point ID Number: F21 (Internally Vented)**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PB35

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Emission Unit vented through this Emission Point: PB35

Emission Unit Description: Paint Booth #35

Raw Material/Fuel: Paint, Solvent

Rated Capacity: 4 oz./min.

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40%

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process Throughput:

See Plantwide Conditions Section

Reporting & Recordkeeping:

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

**Paint Booth Agency Operation & Maintenance Plan****Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

**Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

**Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **Emission Point ID Number: F22 (Internally Vented)**

### **Associated Equipment**

Associated Emission Unit ID Numbers: PB36

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Emission Unit vented through this Emission Point: PB36

Emission Unit Description: Paint Booth #36

Raw Material/Fuel: Paint, Solvent

Rated Capacity: 4 oz./min.

### **Applicable Requirements**

#### **Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40%

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: 567 IAC 23.4(13)

Pollutant: Volatile Organic Compound (VOC)

Emission Limit(s): See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

#### **Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Process Throughput:

See Plantwide Conditions Section

Reporting & Recordkeeping:

See Plantwide Conditions Section

Authority for Requirement: See Plantwide Conditions Section

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes ☒ No ☐

**Facility Maintained Operation & Maintenance Plan Required?** Yes ☐ No ☒

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes ☐ No ☒

**Paint Booth Agency Operation & Maintenance Plan****Weekly**

- Inspect the paint booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

**Record Keeping and Reporting**

- Maintenance and inspection records will be kept for five years and available upon request.

**Quality Control**

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

## **IV. General Conditions**

This permit is issued under the authority of the Iowa Code subsection 455B.133(8) and in accordance with 567 Iowa Administrative Code chapter 22.

### **G1. Duty to Comply**

1. The permittee must comply with all conditions of the Title V permit. Any permit noncompliance constitutes a violation of the Act and is grounds for enforcement action; for a permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. *567 IAC 22.108(9)"a"*
2. Any compliance schedule shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based. *567 IAC 22.105 (2)"h"(3)*
3. Where an applicable requirement of the Act is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, both provisions shall be enforceable by the administrator and are incorporated into this permit. *567 IAC 22.108 (1)"b"*
4. Unless specified as either "state enforceable only" or "local program enforceable only", all terms and conditions in the permit, including provisions to limit a source's potential to emit, are enforceable by the administrator and citizens under the Act. *567 IAC 22.108 (14)*
5. It shall not be a defense for a permittee, in an enforcement action, that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. *567 IAC 22.108 (9)"b"*

### **G2. Permit Expiration**

1. Except as provided in 567 IAC 22.104, the expiration of this permit terminates the permittee's right to operate unless a timely and complete application has been submitted for renewal. Any testing required for renewal shall be completed before the application is submitted. *567 IAC 22.116(2)*
2. To be considered timely, the owner, operator, or designated representative (where applicable) of each source required to obtain a Title V permit shall present or mail the Air Quality Bureau, Iowa Department of Natural Resources, Air Quality Bureau, 7900 Hickman Rd, Suite #1, Urbandale, Iowa 50322, two copies (three if your facility is located in Linn or Polk county) of a complete permit application, at least 6 months but not more than 18 months prior to the date of permit expiration. An additional copy must also be sent to EPA Region VII, Attention: Chief of Air Permits, 901 N. 5th St., Kansas City, KS 66101. The application must include all emission points, emission units, air pollution control equipment, and monitoring devices at the facility. All emissions generating activities, including fugitive emissions, must be included. The definition of a complete application is as indicated in 567 IAC 22.105(2). *567 IAC 22.105*

### **G3. Certification Requirement for Title V Related Documents**

Any application, report, compliance certification or other document submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. All certifications shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. *567 IAC 22.107 (4)*

### **G4. Annual Compliance Certification**

By March 31 of each year, the permittee shall submit compliance certifications for the previous calendar year. The certifications shall include descriptions of means to monitor the compliance status of all emissions sources including emissions limitations, standards, and work practices in accordance with applicable requirements. The certification for a source shall include the identification of each term or condition of the permit that is the basis of the certification; the

compliance status; whether compliance was continuous or intermittent; the method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with all applicable department rules. For sources determined not to be in compliance at the time of compliance certification, a compliance schedule shall be submitted which provides for periodic progress reports, dates for achieving activities, milestones, and an explanation of why any dates were missed and preventive or corrective measures. The compliance certification shall be submitted to the administrator, director, and the appropriate DNR Field office. *567 IAC 22.108 (15)"e"*

#### **G5. Semi-Annual Monitoring Report**

By March 31 and September 30 of each year, the permittee shall submit a report of any monitoring required under this permit for the 6 month periods of July 1 to December 31 and January 1 to June 30, respectively. All instances of deviations from permit requirements must be clearly identified in these reports, and the report must be signed by a responsible official, consistent with 567 IAC 22.107(4). The semi-annual monitoring report shall be submitted to the director and the appropriate DNR Field office. *567 IAC 22.108 (5)*

#### **G6. Annual Fee**

1. The permittee is required under subrule 567 IAC 22.106 to pay an annual fee based on the total tons of actual emissions of each regulated air pollutant. Beginning July 1, 1996, Title V operating permit fees will be paid on July 1 of each year. The fee shall be based on emissions for the previous calendar year.
2. The fee amount shall be calculated based on the first 4,000 tons of each regulated air pollutant emitted each year. The fee to be charged per ton of pollutant will be available from the department by June 1 of each year. The Responsible Official will be advised of any change in the annual fee per ton of pollutant.
3. The following forms shall be submitted annually by March 31 documenting actual emissions for the previous calendar year.
  - a. Form 1.0 "Facility Identification";
  - b. Form 4.0 "Emissions unit-actual operations and emissions" for each emission unit;
  - c. Form 5.0 "Title V annual emissions summary/fee"; and
  - d. Part 3 "Application certification."
4. The fee shall be submitted annually by July 1. The fee shall be submitted with the following forms:
  - a. Form 1.0 "Facility Identification";
  - b. Form 5.0 "Title V annual emissions summary/fee";
  - c. Part 3 "Application certification."
5. If there are any changes to the emission calculation form, the department shall make revised forms available to the public by January 1. If revised forms are not available by January 1, forms from the previous year may be used and the year of emissions documented changed. The department shall calculate the total statewide Title V emissions for the prior calendar year and make this information available to the public no later than April 30 of each year.
6. Phase I acid rain affected units under section 404 of the Act shall not be required to pay a fee for emissions which occur during the years 1993 through 1999 inclusive.
7. The fee for a portable emissions unit or stationary source which operates both in Iowa and out of state shall be calculated only for emissions from the source while operating in Iowa.
8. Failure to pay the appropriate Title V fee represents cause for revocation of the Title V permit as indicated in 567 IAC 22.115(1)"d".

**G7. Inspection of Premises, Records, Equipment, Methods and Discharges**

Upon presentation of proper credentials and any other documents as may be required by law, the permittee shall allow the director or the director's authorized representative to:

1. Enter upon the permittee's premises where a Title V source is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;
2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
3. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
4. Sample or monitor, at reasonable times, substances or parameters for the purpose of ensuring compliance with the permit or other applicable requirements. *567 IAC 22.108 (15)"b"*

**G8. Duty to Provide Information**

The permittee shall furnish to the director, within a reasonable time, any information that the director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee also shall furnish to the director copies of records required to be kept by the permit, or for information claimed to be confidential, the permittee shall furnish such records directly to the administrator of EPA along with a claim of confidentiality. *567 IAC 22.108 (9)"e"*

**G9. General Maintenance and Repair Duties**

The owner or operator of any air emission source or control equipment shall:

1. Maintain and operate the equipment or control equipment at all times in a manner consistent with good practice for minimizing emissions.
2. Remedy any cause of excess emissions in an expeditious manner.
3. Minimize the amount and duration of any excess emission to the maximum extent possible during periods of such emissions. These measures may include but not be limited to the use of clean fuels, production cutbacks, or the use of alternate process units or, in the case of utilities, purchase of electrical power until repairs are completed.
4. Schedule, at a minimum, routine maintenance of equipment or control equipment during periods of process shutdowns to the maximum extent possible. *567 IAC 24.2(1)*

**G10. Recordkeeping Requirements for Compliance Monitoring**

1. In addition to any source specific recordkeeping requirements contained in this permit, the permittee shall maintain the following compliance monitoring records, where applicable:

- a. The date, place and time of sampling or measurements
- b. The date the analyses were performed.
- c. The company or entity that performed the analyses.
- d. The analytical techniques or methods used.
- e. The results of such analyses; and
- f. The operating conditions as existing at the time of sampling or measurement.
- g. The records of quality assurance for continuous compliance monitoring systems (including but not limited to quality control activities, audits and calibration drifts.)

2. The permittee shall retain records of all required compliance monitoring data and support information for a period of at least 5 years from the date of compliance monitoring sample, measurement report or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous compliance monitoring, and copies of all reports required by the permit.

3. For any source which in its application identified reasonably anticipated alternative operating scenarios, the permittee shall:
- a. Comply with all terms and conditions of this permit specific to each alternative scenario.
  - b. Maintain a log at the permitted facility of the scenario under which it is operating.
  - c. Consider the permit shield, if provided in this permit, to extend to all terms and conditions under each operating scenario. *567 IAC 22.108(4), 567 IAC 22.108(12)*

**G11. Evidence used in establishing that a violation has or is occurring.**

Notwithstanding any other provisions of these rules, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any provisions herein.

1. Information from the use of the following methods is presumptively credible evidence of whether a violation has occurred at a source:
  - a. A monitoring method approved for the source and incorporated in an operating permit pursuant to 567 Chapter 22;
  - b. Compliance test methods specified in 567 Chapter 25; or
  - c. Testing or monitoring methods approved for the source in a construction permit issued pursuant to 567 Chapter 22.
2. The following testing, monitoring or information gathering methods are presumptively credible testing, monitoring, or information gathering methods:
  - a. Any monitoring or testing methods provided in these rules; or
  - b. Other testing, monitoring, or information gathering methods that produce information comparable to that produced by any method in subrule 21.5(1) or this subrule. *567 IAC 21.5(1)-567 IAC 21.5(2)*

**G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification**

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Act, the permittee shall notify the department of this requirement. The plan shall be filed with all appropriate authorities by the deadline specified by EPA. A certification that this risk management plan is being properly implemented shall be included in the annual compliance certification of this permit. *567 IAC 22.108(6)*

**G13. Hazardous Release**

The permittee must report any situation involving the actual, imminent, or probable release of a hazardous substance into the atmosphere which, because of the quantity, strength and toxicity of the substance, creates an immediate or potential danger to the public health, safety or to the environment. A verbal report shall be made to the department at (515) 281-8694 and to the local police department or the office of the sheriff of the affected county as soon as possible but not later than six hours after the discovery or onset of the condition. This verbal report must be followed up with a written report as indicated in 567 IAC 131.2(2). *567 IAC Chapter 131-State Only*

**G14. Excess Emissions and Excess Emissions Reporting Requirements**

1. Excess Emissions. Excess emission during a period of startup, shutdown, or cleaning of control equipment is not a violation of the emission standard if the startup, shutdown or cleaning is accomplished expeditiously and in a manner consistent with good practice for minimizing emissions. Cleaning of control equipment which does not require the shutdown of the process equipment shall be limited to one six-minute period per one-hour period. An incident of excess emission (other than an incident during startup, shutdown or cleaning of control equipment) is a



violation. If the owner or operator of a source maintains that the incident of excess emission was due to a malfunction, the owner or operator must show that the conditions which caused the incident of excess emission were not preventable by reasonable maintenance and control measures. Determination of any subsequent enforcement action will be made following review of this report. If excess emissions are occurring, either the control equipment causing the excess emission shall be repaired in an expeditious manner or the process generating the emissions shall be shutdown within a reasonable period of time. An expeditious manner is the time necessary to determine the cause of the excess emissions and to correct it within a reasonable period of time. A reasonable period of time is eight hours plus the period of time required to shut down the process without damaging the process equipment or control equipment. In the case of an electric utility, a reasonable period of time is eight hours plus the period of time until comparable generating capacity is available to meet consumer demand with the affected unit out of service, unless, the director shall, upon investigation, reasonably determine that continued operation constitutes an unjustifiable environmental hazard and issue an order that such operation is not in the public interest and require a process shutdown to commence immediately.

## 2. Excess Emissions Reporting

a. Oral Reporting of Excess Emissions. An incident of excess emission (other than an incident of excess emission during a period of startup, shutdown, or cleaning) shall be reported to the appropriate field office of the department within eight hours of, or at the start of the first working day following the onset of the incident. The reporting exemption for an incident of excess emission during startup, shutdown or cleaning does not relieve the owner or operator of a source with continuous monitoring equipment of the obligation of submitting reports required in 567-subrule 25.1(6). An oral report of excess emission is not required for a source with operational continuous monitoring equipment (as specified in 567-subrule 25.1(1) ) if the incident of excess emission continues for less than 30 minutes and does not exceed the applicable emission standard by more than 10 percent or the applicable visible emission standard by more than 10 percent opacity. The oral report may be made in person or by telephone and shall include as a minimum the following:

- i. The identity of the equipment or source operation from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and expected duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps being taken to remedy the excess emission.
- vi. The steps being taken to limit the excess emission in the interim period.

b. Written Reporting of Excess Emissions. A written report of an incident of excess emission shall be submitted as a follow-up to all required oral reports to the department within seven days of the onset of the upset condition, and shall include as a minimum the following:

- i. The identity of the equipment or source operation point from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps that were taken to remedy and to prevent the recurrence of the

incident of excess emission.

vi. The steps that were taken to limit the excess emission.

vii. If the owner claims that the excess emission was due to malfunction, documentation to support this claim. *567 IAC 24.1(1)-567 IAC 24.1(4)*

3. Emergency Defense for Excess Emissions. For the purposes of this permit, an “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include non-compliance, to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation or operator error. An emergency constitutes an affirmative defense to an action brought for non-compliance with technology based limitations if it can be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that:

- a. An emergency occurred and that the permittee can identify the cause(s) of the emergency;
- b. The facility at the time was being properly operated;
- c. During the period of the emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements of the permit; and
- d. The permittee submitted notice of the emergency to the director by certified mail within two working days of the time when the emissions limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken. *567 IAC 22.108(16)*

#### **G15. Permit Deviation Reporting Requirements**

A deviation is any failure to meet a term, condition or applicable requirement in the permit. Reporting requirements for deviations that result in a hazardous release or excess emissions have been indicated above (see G13 and G14). Unless more frequent deviation reporting is specified in the permit, any other deviation shall be documented in the semi-annual monitoring report and the annual compliance certification (see G4 and G5). *567 IAC 22.108(5)"b"*

#### **G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations**

During the term of this permit, the permittee must notify the department of any source that becomes subject to a standard or other requirement under 567-subrule 23.1(2) (standards of performance of new stationary sources) or section 111 of the Act; or 567-subrule 23.1(3) (emissions standards for hazardous air pollutants), 567-subrule 23.1(4) (emission standards for hazardous air pollutants for source categories) or section 112 of the Act. This notification shall be submitted in writing to the department pursuant to the notification requirements in 40 CFR Section 60.7, 40 CFR Section 61.07, and/or 40 CFR Section 63.9. *567 IAC 23.1(2), 567 IAC 23.1(3), 567 IAC 23.1(4)*

### **G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification**

1. Off Permit Changes to a Source. Pursuant to section 502(b)(10) of the CAAA, the permittee may make changes to this installation/facility without revising this permit if:
  - a. The changes are not major modifications under any provision of any program required by section 110 of the Act, modifications under section 111 of the act, modifications under section 112 of the act, or major modifications as defined in 567 IAC Chapter 22.
  - b. The changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions);
  - c. The changes are not modifications under any provisions of Title I of the Act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or as total emissions);
  - d. The changes are not subject to any requirement under Title IV of the Act.
  - e. The changes comply with all applicable requirements.
  - f. For such a change, the permitted source provides to the department and the administrator by certified mail, at least 30 days in advance of the proposed change, a written notification, including the following, which must be attached to the permit by the source, the department and the administrator:
    - i. A brief description of the change within the permitted facility,
    - ii. The date on which the change will occur,
    - iii. Any change in emission as a result of that change,
    - iv. The pollutants emitted subject to the emissions trade
    - v. If the emissions trading provisions of the state implementation plan are invoked, then Title V permit requirements with which the source shall comply; a description of how the emissions increases and decreases will comply with the terms and conditions of the Title V permit.
    - vi. A description of the trading of emissions increases and decreases for the purpose of complying with a federally enforceable emissions cap as specified in and in compliance with the Title V permit; and
    - vii. Any permit term or condition no longer applicable as a result of the change.
2. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), record keeping, reporting, or compliance certification requirements. *567 IAC 22.110(2)*
3. Notwithstanding any other part of this rule, the director may, upon review of a notice, require a stationary source to apply for a Title V permit if the change does not meet the requirements of subrule 22.110(1). *567 IAC 22.110(3)*
4. The permit shield provided in subrule 22.108(18) shall not apply to any change made pursuant to this rule. Compliance with the permit requirements that the source will meet using the emissions trade shall be determined according to requirements of the state implementation plan authorizing the emissions trade. *567 IAC 22.110(4)*
5. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes, for changes that are provided for in this permit. *567 IAC 22.108(11)*

### **G18. Duty to Modify a Title V Permit**

1. Administrative Amendment.

- a. An administrative permit amendment is a permit revision that is required to do any of the following:
  - i. Correct typographical errors
  - ii. Identify a change in the name, address, or telephone number of any person identified in the permit, or provides a similar minor administrative change at the source;
  - iii. Require more frequent monitoring or reporting by the permittee; or
  - iv. Allow for a change in ownership or operational control of a source where the director determines that no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new permittee has been submitted to the director.
- b. The permittee may implement the changes addressed in the request for an administrative amendment immediately upon submittal of the request. The request shall be submitted to the director.
- c. Administrative amendments to portions of permits containing provisions pursuant to Title IV of the Act shall be governed by regulations promulgated by the administrator under Title IV of the Act.

2. Minor Permit Modification.

- a. Minor permit modification procedures may be used only for those permit modifications that do any of the following:
  - i. Do not violate any applicable requirements
  - ii. Do not involve significant changes to existing monitoring, reporting or recordkeeping requirements in the Title V permit.
  - iii. Do not require or change a case by case determination of an emission limitation or other standard, or increment analysis.
  - iv. Do not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed in order to avoid an applicable requirement to which the source would otherwise be subject. Such terms and conditions include any federally enforceable emissions caps which the source would assume to avoid classification as a modification under any provision under Title I of the Act; and an alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Act.;
  - v. Are not modifications under any provision of Title I of the Act; and
  - vi. Are not required to be processed as significant modification.
- b. An application for minor permit revision shall be on the minor Title V modification application form and shall include at least the following:
  - i. A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs.
  - ii. The permittee's suggested draft permit
  - iii. Certification by a responsible official, pursuant to 567 IAC 22.107(4), that the proposed modification meets the criteria for use of a minor permit modification procedures and a request that such procedures be used; and

iv. Completed forms to enable the department to notify the administrator and the affected states as required by 567 IAC 22.107(7).

c. The permittee may make the change proposed in its minor permit modification application immediately after it files the application. After the permittee makes this change and until the director takes any of the actions specified in 567 IAC 22.112(4) "a" to "c", the permittee must comply with both the applicable requirements governing the change and the proposed permit terms and conditions. During this time, the permittee need not comply with the existing permit terms and conditions it seeks to modify. However, if the permittee fails to comply with its proposed permit terms and conditions during this time period, existing permit terms and conditions it seeks to modify may subject the facility to enforcement action.

3. Significant Permit Modification. Significant Title V modification procedures shall be used for applications requesting Title V permit modifications that do not qualify as minor Title V modifications or as administrative amendments. These include but are not limited to all significant changes in monitoring permit terms, every relaxation of reporting or recordkeeping permit terms, and any change in the method of measuring compliance with existing requirements. Significant Title V modifications shall meet all requirements of 567 IAC Chapter 22, including those for applications, public participation, review by affected states, and review by the administrator, and those requirements that apply to Title V issuance and renewal. *567 IAC 22.111-567 IAC 22.113* The permittee shall submit an application for a significant permit modification not later than three months after commencing operation of the changed source unless the existing Title V permit would prohibit such construction or change in operation, in which event the operation of the changed source may not commence until the department revises the permit. *567 IAC 22.105(1)"a"(4)*

#### **G19. Duty to Obtain Construction Permits**

Unless exempted under 567 IAC 22.1(2), the permittee must not construct, install, reconstruct, or alter any equipment, control equipment or anaerobic lagoon without first obtaining a construction permit, conditional permit, or permit pursuant to 567 IAC 22.8, or permits required pursuant to 567 IAC 22.4 and 567 IAC 22.5. Such permits shall be obtained prior to the initiation of construction, installation or alteration of any portion of the stationary source. *567 IAC 22.1(1)*

#### **G20. Asbestos**

The permittee shall comply with 567 IAC 23.1(3)"a", and 567 IAC 23.2(3)"g" when activities involve asbestos mills, surfacing of roadways, manufacturing operations, fabricating, insulating, waste disposal, spraying applications, demolition and renovation operations, training fires and controlled burning of a demolished building. *567 IAC 23.1(3)"a", and 567 IAC 23.2*

#### **G21. Open Burning**

The permittee is prohibited from conducting open burning, except as may be allowed by 567 IAC 23.2. *567 IAC 23.2 except 23.2(3)"h"; 567 IAC 23.2(3)"h" - State Only*

#### **G22. Acid Rain (Title IV) Emissions Allowances**

The permittee shall not exceed any allowances that it holds under Title IV of the Act or the regulations promulgated there under. Annual emissions of sulfur dioxide in excess of the number of allowances to emit sulfur dioxide held by the owners and operators of the unit or the designated representative of the owners and operators is prohibited. Exceedences of applicable emission rates are prohibited. "Held" in this context refers to both those allowances assigned to the owners and operators by USEPA, and those allowances supplementally acquired by the

owners and operators. The use of any allowance prior to the year for which it was allocated is prohibited. Contravention of any other provision of the permit is prohibited. 567 IAC 22.108(7)

### **G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements**

1. The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:

- a. All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to § 82.106.
- b. The placement of the required warning statement must comply with the requirements pursuant to § 82.108.
- c. The form of the label bearing the required warning statement must comply with the requirements pursuant to § 82.110.
- d. No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.

2. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVACs in Subpart B:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to § 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
- d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with reporting and recordkeeping requirements pursuant to § 82.166. ("MVAC-like appliance" as defined at § 82.152)
- e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to § 82.156.
- f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to § 82.166.

3. If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR part 82, Subpart A, Production and Consumption Controls.

4. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant,

5. The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program. 40 CFR part 82

## **G24. Permit Reopenings**

1. This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. *567 IAC 22.108(9)"c"*
2. Additional applicable requirements under the Act become applicable to a major part 70 source with a remaining permit term of 3 or more years. Revisions shall be made as expeditiously as practicable, but not later than 18 months after the promulgation of such standards and regulations.
  - a. Reopening and revision on this ground is not required if the permit has a remaining term of less than three years;
  - b. Reopening and revision on this ground is not required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions have been extended pursuant to 40 CFR 70.4(b)(10)(i) or (ii) as amended to June 25, 1993.
  - c. Reopening and revision on this ground is not required if the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. *567 IAC 22.108(17)"a", 567 IAC 22.108(17)"b"*
3. A permit shall be reopened and revised under any of the following circumstances:
  - a. The department receives notice that the administrator has granted a petition for disapproval of a permit pursuant to 40 CFR 70.8(d) as amended to June 25, 1993, provided that the reopening may be stayed pending judicial review of that determination;
  - b. The department or the administrator determines that the Title V permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Title V permit;
  - c. Additional applicable requirements under the Act become applicable to a Title V source, provided that the reopening on this ground is not required if the permit has a remaining term of less than three years, the effective date of the requirement is later than the date on which the permit is due to expire, or the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. Such a reopening shall be complete not later than 18 months after promulgation of the applicable requirement.
  - d. Additional requirements, including excess emissions requirements, become applicable to a Title IV affected source under the acid rain program. Upon approval by the administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.
  - e. The department or the administrator determines that the permit must be revised or revoked to ensure compliance by the source with the applicable requirements. *567 IAC 22.114(1)*
4. Proceedings to reopen and reissue a Title V permit shall follow the procedures applicable to initial permit issuance and shall effect only those parts of the permit for which cause to reopen exists. *567 IAC 22.114(2)*

**G25. Permit Shield**

1. The director may expressly include in a Title V permit a provision stating that compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that:

- a. Such applicable requirements are included and are specifically identified in the permit; or
- b. The director, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the source, and the permit includes the determination or a concise summary thereof.

2. A Title V permit that does not expressly state that a permit shield exists shall be presumed not to provide such a shield.

3. A permit shield shall not alter or affect the following:

- a. The provisions of Section 303 of the Act (emergency orders), including the authority of the administrator under that section;
- b. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;
- c. The applicable requirements of the acid rain program, consistent with Section 408(a) of the Act;
- d. The ability of the department or the administrator to obtain information from the facility pursuant to Section 114 of the Act. *567 IAC 22.108 (18)*

**G26. Severability**

The provisions of this permit are severable and if any provision or application of any provision is found to be invalid by this department or a court of law, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected by such finding. *567 IAC 22.108 (8)*

**G27. Property Rights**

The permit does not convey any property rights of any sort, or any exclusive privilege. *567 IAC 22.108 (9)"d"*

**G28. Transferability**

This permit is not transferable from one source to another. If title to the facility or any part of it is transferred, an administrative amendment to the permit must be sought to determine transferability of the permit. *567 IAC 22.111 (1)"d"*

**G29. Disclaimer**

No review has been undertaken on the engineering aspects of the equipment or control equipment other than the potential of that equipment for reducing air contaminant emissions. *567 IAC 22.3(3)"c"*

**G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification**

The permittee shall notify the department's stack test contact in writing not less than 30 days before a required test or performance evaluation of a continuous emission monitor is performed to determine compliance with an applicable requirement. For the department to consider test results a valid demonstration of compliance with applicable rules or a permit condition, such notice shall be given. Such notice shall include the time, the place, the name of the person who will conduct the test and other information as required by the department. Unless specifically waived by the department's stack test contact, a pretest meeting shall be held not later than 15 days prior to conducting the compliance demonstration. The department may accept a testing protocol in lieu of a pretest meeting. A representative of the department shall be permitted to



witness the tests. Results of the tests shall be submitted in writing to the department's stack test contact in the form of a comprehensive report within six weeks of the completion of the testing. Compliance tests conducted pursuant to this permit shall be conducted with the source operating in a normal manner at its maximum continuous output as rated by the equipment manufacturer, or the rate specified by the owner as the maximum production rate at which the source shall be operated. In cases where compliance is to be demonstrated at less than the maximum continuous output as rated by the equipment manufacturer, and it is the owner's intent to limit the capacity to that rating, the owner may submit evidence to the department that the source has been physically altered so that capacity cannot be exceeded, or the department may require additional testing, continuous monitoring, reports of operating levels, or any other information deemed necessary by the department to determine whether such source is in compliance.

Stack test notifications, reports and correspondence shall be sent to:

Stack Test Review Coordinator  
Iowa DNR, Air Quality Bureau  
7900 Hickman Road, Suite #1  
Urbandale, IA 50322  
(515) 242-6001

Within Polk and Linn Counties, stack test notifications, reports and correspondence shall also be directed to the supervisor of the respective county air pollution program.

*567 IAC 25.1(7)"a", 567 IAC 25.1(9)*

### **G31. Prevention of Air Pollution Emergency Episodes**

The permittee shall comply with the provisions of 567 IAC Chapter 26 in the prevention of excessive build-up of air contaminants during air pollution episodes, thereby preventing the occurrence of an emergency due to the effects of these contaminants on the health of persons.

*567 IAC 26.1(1)*

### **G32. Contacts List**

The current address and phone number for reports and notifications to the EPA administrator is:

Chief of Air Permits  
EPA Region 7  
Air Permits and Compliance Branch  
901 N. 5<sup>th</sup> Street  
Kansas City, KS 66101  
(913) 551-7020

The current address and phone number for reports and notifications to the department or the Director is:

Chief, Air Quality Bureau  
Iowa Department of Natural Resources  
7900 Hickman Road, Suite #1  
Urbandale, IA 50322  
(515) 242-5100

Reports or notifications to the DNR Field Offices or local programs shall be directed to the supervisor at the appropriate field office or local program. Current addresses and phone numbers are:

**Field Office 1**

909 West Main – Suite 4  
Manchester, IA 52057  
(563) 927-2640

**Field Office 3**

1900 N. Grand Ave.  
Spencer, IA 51301  
(712) 262-4177

**Field Office 5**

401 SW 7<sup>th</sup> Street, Suite I  
Des Moines, IA 50309  
(515) 725-0268

**Polk County Public Works Dept.**

Air Quality Division  
5885 NE 14th St.  
Des Moines, IA 50313  
(515) 286-3351

**Field Office 2**

2300-15th St., SW  
Mason City, IA 50401  
(641) 424-4073

**Field Office 4**

1401 Sunnyside Lane  
Atlantic, IA 50022  
(712) 243-1934

**Field Office 6**

1023 West Madison Street  
Washington, IA 52353-1623  
(319) 653-2135

**Linn County Public Health Dept.**

Air Pollution Control Division  
501 13th St., NW  
Cedar Rapids, IA 52405  
(319) 892-6000